



Bend round bar into a circle  
 Cut and weld in grate bars  
 The gap is 5.3 to 6.7mm

The gap is for letting in air  
 not dropping ash down.

Drawing No.  
 TJ-3B-1.0-13

Оташ Амудї  
 Оташ Амудї  
 Vertical Fire

Model 3B  
 Version 1.0  
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12.7 Diameter bar

**Grate**

Materials:  
 12.7m round bar  
 Or cast iron